

# **REACTOR® 3**

Graco's top of the line electric reactors for spray foam and polyurea applications.

PROVEN QUALITY. LEADING TECHNOLOGY.



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Genuine People Genuine Spares Genuine Service



# **THERE IS NOTHING LIKE A GRACO ELECTRIC REACTOR**

Experienced contractors know the difference. Graco's range of professional electric Reactors for spray foam and polyurea applications are solid investments that perform reliably, year after year.



### Automated on-ratio performance

In the Reactor 3 system all components from drum to gun can be fully connected. The Graco electric Reactor 3 communicates with all components for perfect ratio control. material supply, temperature control... which guarantees best performance while reducing the risk of suboptimal results or health risks.



### Faster, lighter & easier

The Reactor 3 system is a dream to work with. You get more work done with less effort. The touchscreen means easy operation and monitoring. You can easily move the entire rig around to where you need it, thanks to the reduced reactor weight, size and power requirements.



## **Optimised productivity and** profitability

Using the Reactor 3 allows you to optimise productivity and get a consistent high yield with less excess waste. Enjoy lower start-up costs thanks to a smaller generator, compressor and rig. Remote control and monitoring, guick pump changeovers and less downtime on the job mean you enjoy a substantial productivity increase.

# **GRACO-ONLY** SOLUTIONS THAT KEEP YOU SPRAYING

# **KATALYST**

### THE ONLY FULLY CONNECTED **DRUM-TO-GUN SYSTEM**

- Maximize your benefits and protection with application intelligence
- Allows first-time sprayers to achieve professional results
- Intelligence to stay on-ratio and improve yield

**Reactor** Connect

### MAXIMIZE PRODUCTIVITY WITH **REMOTE CONTROL AND MONI-**TORING

- Remotely control your machine with the Reactor Connect app
- Easy monitoring and troubleshooting with real-time fleet dashboards
- Streamline your business with job reports and data analytics



### **QUICK CHANGE-OVERS TO FINISH JOBS** FASTER

- Quickly switch your pump between drums
- Easily move your pump in low ceiling height rigs
- Makes pump rebuilds fast and easy

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# EXCLUSIVE ELECTRIC TRANSFER PUMP TECH-NOLOGY

- Communicates with the Reactor for
- Automatically shuts down when you run out of material
- · Monitors inlet pressures and selfadjusts to optimize material feed
- Quiet operation





improved ratio assurance and vield

**Xcelerator** 

# STRONGER, FASTER TO HEAT, LIGHTER HEATED HOSE DESIGN

- Independent A and B temperature control for improved pressure balancing and vield
- · Longer life and improved reliability with new robust hose construction
- Internally or externally heated options to meet all your needs



# **NO MATTER WHAT THE APPLICATION, GRACO HAS THE SOLUTION**

Whether you're spraying foam or applying polyurea coatings, Graco Reactor3® will help you get the job done! Graco's Reactor 3 range can be used from small residential insulation jobs to waterproofing large decks. Available in Standard, Pro or Elite series, we have the right equipment to meet your needs.



Standard Series: Everyday reliability and simple operation for rough environments or startup businesses

Pro

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Pro Series: Improve spray results, limit maintenance and track your performance to finish more and bigger projects Elite Series: Fully expand & monitor your own or your teams' spray capabilities, protect the chemical ratio and improve yield to

benefit your company's performance and to save time.

Reactor 3 is not just a new proportioner. Graco has developed a fully new platform that can be connected from Drum-to-Gun. Next to the new proportioner, Graco has developed new internally and externally heated hoses (Xcelerator), new pneumatic (T4) or electric feed pumps (Core) that incorporate pro-connect technology and that are able to communicate to the Reactor proportioner. The Reactor 3 line is modular and allows you to choose & combine the correct series of Reactor, the type & length of heated hoses and the feeding system (electric/pneumatic) that best serve your business - & application needs.

The top of the range – the fully connected Graco Reactor 3 Elite with internally heated hoses and Core electric feed pumps is the world's most advanced spray foam/polyurea system. With connectivity from drum-to-gun, you can precisely control heat, pressure and flow.

# **Core TPC** 0 Reactor3 G NEW CORE E1 PATENT PENDING TRANSFER PUMPS Designed to optimize material supplied and minimize downtime. Quieter than your typical pneumatic pumps, while also able to communicate with the Reactor 3 to create a fully-connected system. Picture shown represents an Elite model system Standard and Pro models can upgrade hardware to activate Katalyst System Intelligence.

# **Reactor**3 NEW REACTOR 3 ELECTRIC PROPORTIONER (PATENT PENDING)

The Reactor 3 Electric Proportioner is easy to operate & maintain and runs quick & efficient. Pick your series; from simple straightforward Standard units to Elite units that are able to communicate with the entire system to improve performance and yield.

# Reactor REACTOR CONNECT (PATENTED)

Control your system with Reactor Connect and be more productive. Access your Reactor right from the gun. Monitor and adjust your proportioner and keep right on spraving. No hassles. That means you can get more done in your day, with less downtime and with reports and proof of your quality work!

# **Xcelerator**

# THE ONLY FULLY CONNECTED SYSTEM FROM DRUM-TO-GUN

Reactor 3 Elite model with Core E1 Transfer Pumps are necessary to activate Katalyst System Intelligence.

## NEW XCELERATOR HEATED HOSE (PATENT PENDING)

Xcelerator internally or externally heated hoses are independently temperature controlled. The internally heated hoses have 40% faster warm-up times and are 10% lighter than the traditional externally heated hose. Hoses are now available in 15m and 30m length sections to minimize weight and fluid connections.



# WHICH SYSTEM IS RIGHT FOR YOU?

# Easy to Upgrade. Add Elite Features Later as Your Business Grows

Purchase the Reactor 3 system that makes sense for your business now and add features along the way. The Reactor 3 line allows you to start with a Standard or Pro and upgrade to Elite capabilities at any time.

# **SELECT YOUR PERFORMANCE LEVEL Every Business Need is Different**

Reactor 3 has a performance point to meet every business need. Whether you are just starting your business and want a reliable machine at a reasonable price or are an established business looking to expand your capabilities and improve your productivity, we have a machine that will meet your needs.

# **CHOOSE THE REACTOR 3 MODEL THAT BEST FITS YOU**



# **CHOOSE AN OPTION THAT MEETS YOUR NEEDS**

| PROPORTIONER               | STAN                                                              |                                                                  | PI                                                   | R0                                   | ELITE                                                      |                                               |                                                                          |                                                                |
|----------------------------|-------------------------------------------------------------------|------------------------------------------------------------------|------------------------------------------------------|--------------------------------------|------------------------------------------------------------|-----------------------------------------------|--------------------------------------------------------------------------|----------------------------------------------------------------|
| MODEL                      | E-20                                                              | E-30                                                             | E-                                                   | 20                                   | E-                                                         | 30                                            | E-20                                                                     | E-30                                                           |
| MOTOR                      | 1.8 HP<br>Brushless                                               | 2.5 HP<br>Brushless                                              | 1.8 HP<br>Brushless                                  |                                      | 2.5 HP<br>Brushless                                        |                                               | 1.8 HP<br>Brushless                                                      | 2.5 HP<br>Brushless                                            |
| MAX FLOW                   | 9 kg<br>(20 lb)/min                                               | 13.6 kg<br>(30 lb)/min                                           | 9 kg<br>(20 lb)/min                                  |                                      | 13.6 kg<br>(30 lb)/min                                     |                                               | 9 kg<br>(20 lb)/min                                                      | 13.6 kg<br>(30 lb)/min                                         |
| MAX PRESSURE               | 140 bar<br>(2000 psi)                                             | 140 bar<br>(2000 psi)                                            | 140 bar<br>(2000 psi)                                |                                      | 140 bar<br>(2000 psi)                                      |                                               | 140 bar<br>(2000 psi)                                                    | 140 bar<br>(2000 psi)                                          |
| PRIMARY HEAT               | 7 kW<br>Sngl. Block                                               | 10 kW<br>Sngl. Block                                             | 7 kW<br>Sngl. Block                                  | 10 kW<br>Sngl. Block                 | 10 kW<br>Sngl. Block                                       | 15 kW<br>Dual Block                           | 10 kW<br>Sngl. Block                                                     | 15 kW<br>Dual Block                                            |
| MAX HOSE LENGTH            | 67m                                                               | 97m                                                              | 67                                                   | 'n                                   | 97                                                         | 'm                                            | 67m                                                                      | 97m                                                            |
|                            |                                                                   | l                                                                | 1                                                    |                                      | l                                                          |                                               | 1                                                                        | l                                                              |
|                            |                                                                   |                                                                  |                                                      |                                      |                                                            |                                               |                                                                          |                                                                |
| PROPORTIONER               | STAN                                                              | DARD                                                             |                                                      | PI                                   | R0                                                         |                                               | EL                                                                       | TE                                                             |
| PROPORTIONER<br>Model      | E-XP1                                                             | DARD<br>E-XP2                                                    | E-)                                                  |                                      | RO<br>E-X                                                  | (P2                                           | EL<br>E-XP1                                                              | TE<br>E-XP2                                                    |
|                            |                                                                   |                                                                  | 1.8                                                  |                                      | <b>E-)</b><br>2.5                                          |                                               |                                                                          |                                                                |
| MODEL                      | E-XP1                                                             | <b>E-XP2</b><br>2.5 HP                                           | 1.8<br>Brus<br>5.7                                   | <b>(P1</b>                           | E-)<br>2.5<br>Brust<br>7.6                                 | HP<br>hless                                   | E-XP1                                                                    | <b>E-XP2</b><br>2.5 HP                                         |
| MODEL<br>MOTOR             | E-XP1<br>1.8 HP<br>Brushless<br>5.7 L                             | E-XP2<br>2.5 HP<br>Brushless<br>7.6 L (2 gal)                    | 1.8<br>Brus<br>5.7<br>(1.5 ga<br>206                 | <b>(P1</b><br>HP<br>hless<br>7 L     | E-X<br>2.5<br>Brust<br>7.6<br>(2 gal<br>240                | HP<br>hless<br>6 L<br>I)/min                  | E-XP1<br>1.8 HP<br>Brushless<br>5.7 L                                    | E-XP2<br>2.5 HP<br>Brushless<br>7.6 L (2 ga                    |
| MODEL<br>Motor<br>Max Flow | E-XP1<br>1.8 HP<br>Brushless<br>5.7 L<br>(1.5 gal)/min<br>206 bar | E-XP2<br>2.5 HP<br>Brushless<br>7.6 L (2 gal)<br>/min<br>240 bar | 1.8<br>Brusi<br>5.7<br>(1.5 ga<br>206<br>(300)<br>10 | KP1<br>HP<br>hless<br>7 L<br>al)/min | E-><br>2.5<br>Brusl<br>7.6<br>(2 gal<br>240<br>(350)<br>15 | HP<br>hless<br>6 L<br>I)/min<br>bar<br>0 psi) | <b>E-XP1</b><br>1.8 HP<br>Brushless<br>5.7 L<br>(1.5 gal)/min<br>206 bar | E-XP2<br>2.5 HP<br>Brushless<br>7.6 L (2 ga<br>/min<br>240 bar |

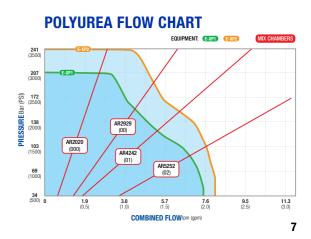
| PROPORTIONER                               | PROPORTIONER STANDARD                                             |                                                                          |                                                               | PI                                                  | ELITE                                                                          |                                                     |                                                                          |                                                                     |
|--------------------------------------------|-------------------------------------------------------------------|--------------------------------------------------------------------------|---------------------------------------------------------------|-----------------------------------------------------|--------------------------------------------------------------------------------|-----------------------------------------------------|--------------------------------------------------------------------------|---------------------------------------------------------------------|
| MODEL                                      | E-20                                                              | E-30                                                                     | E-                                                            | 20                                                  | E-                                                                             | 30                                                  | E-20                                                                     | E-30                                                                |
| MOTOR                                      | 1.8 HP<br>Brushless                                               | 2.5 HP<br>Brushless                                                      | s 1.8 HP 2.5 HP<br>Brushless Brushless                        |                                                     | 1.8 HP<br>Brushless                                                            | 2.5 HP<br>Brushless                                 |                                                                          |                                                                     |
| MAX FLOW                                   | 9 kg<br>(20 lb)/min                                               | 13.6 kg<br>(30 lb)/min                                                   | 9 kg<br>(20 lb)/min                                           |                                                     | 13.6 kg<br>(30 lb)/min                                                         |                                                     | 9 kg<br>(20 lb)/min                                                      | 13.6 kg<br>(30 lb)/mi                                               |
| MAX PRESSURE                               | 140 bar<br>(2000 psi)                                             | 140 bar<br>(2000 psi)                                                    | 140 bar<br>(2000 psi)                                         |                                                     | 140 bar<br>(2000 psi)                                                          |                                                     | 140 bar<br>(2000 psi)                                                    | 140 bar<br>(2000 psi                                                |
| PRIMARY HEAT                               | 7 kW<br>Sngl. Block                                               | 10 kW<br>Sngl. Block                                                     | 7 kW<br>Sngl. Block                                           | 10 kW<br>Sngl. Block                                | 10 kW<br>Sngl. Block                                                           | 15 kW<br>Dual Block                                 | 10 kW<br>Sngl. Block                                                     | 15 kW<br>Dual Bloc                                                  |
|                                            |                                                                   |                                                                          |                                                               |                                                     |                                                                                |                                                     |                                                                          |                                                                     |
| MAX HOSE LENGTH                            | 67m                                                               | 97m                                                                      | 67                                                            | 7m                                                  | 97                                                                             | 'n                                                  | 67m                                                                      | 97m                                                                 |
|                                            |                                                                   |                                                                          | 67                                                            |                                                     |                                                                                | 'm                                                  |                                                                          | -                                                                   |
| MAX HOSE LENGTH<br>Proportioner            |                                                                   | 97m<br>DARD                                                              | 67                                                            |                                                     | 97<br><b>{0</b>                                                                | 'n                                                  |                                                                          | 97m                                                                 |
|                                            |                                                                   |                                                                          | 67<br>E->                                                     | PF                                                  |                                                                                |                                                     |                                                                          | -                                                                   |
| PROPORTIONER                               | STAN                                                              | DARD                                                                     | <b>E-</b> )                                                   | PF                                                  | 30                                                                             | <b>(P2</b><br>HP                                    | EL                                                                       | <b>TE</b><br><b>E-XP2</b><br>2.5 HP                                 |
| PROPORTIONER                               | <b>STAN</b><br><b>E-XP1</b><br>1.8 HP                             | DARD<br>E-XP2<br>2.5 HP                                                  | E-)<br>1.8<br>Brus<br>5.7                                     | <b>PF</b><br><b>(P1</b>                             | R <b>O</b><br>E-X<br>2.5<br>Brusi<br>7.6                                       | KP2<br>HP<br>hless                                  | EL<br>E-XP1<br>1.8 HP                                                    | E-XP2                                                               |
| PROPORTIONER<br>Model<br>Motor             | STAN<br>E-XP1<br>1.8 HP<br>Brushless<br>5.7 L                     | DARD<br>E-XP2<br>2.5 HP<br>Brushless<br>7.6 L (2 gal)                    | E-)<br>1.8<br>Brus<br>5.:<br>(1.5 g:<br>206                   | PF<br>KP1<br>HP<br>hless<br>7 L                     | R <b>O</b><br>E-X<br>2.5<br>Brusi<br>7.6                                       | KP2<br>HP<br>hless<br>6 L<br>)/min<br>bar           | EL<br>E-XP1<br>1.8 HP<br>Brushless<br>5.7 L                              | <b>E-XP2</b><br>2.5 HP<br>Brushles<br>7.6 L (2 g<br>/min<br>240 bar |
| PROPORTIONER<br>Model<br>Motor<br>Max Flow | E-XP1<br>1.8 HP<br>Brushless<br>5.7 L<br>(1.5 gal)/min<br>206 bar | DARD<br>E-XP2<br>2.5 HP<br>Brushless<br>7.6 L (2 gal)<br>/min<br>240 bar | E-)<br>1.8<br>Brus<br>5.:<br>(1.5 g;<br>206<br>(300)<br>(300) | PP<br>KP1<br>HP<br>hless<br>7 L<br>al)/min<br>3 bar | <b>10</b><br><b>E-)</b><br>2.5<br>Brusi<br>7.6<br>(2 gal<br>240<br>(350)<br>15 | KP2<br>HP<br>hless<br>6 L<br>)/min<br>bar<br>0 psi) | <b>E-XP1</b><br>1.8 HP<br>Brushless<br>5.7 L<br>(1.5 gal)/min<br>206 bar | E-XP2<br>2.5 HP<br>Brushles<br>7.6 L (2 gr                          |

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### **SPRAY FOAM FLOW CHART** EQUIPMENT: E20 E30 138 (Sa) (1500) AR4242 AR6060 (03) AR5252 (02) AR7070 (04) **34** (500 2.3 4.5 11.3 (25) 6.8 9.1 (20) COMBINED FLOW Ikn/min (lbs/m

### WHAT'S INCLUDED IN EACH PACKAGE:

| PACKAGE OPTIONS                                | STANDARD                                          | PRO                                               | ELITE                                                |
|------------------------------------------------|---------------------------------------------------|---------------------------------------------------|------------------------------------------------------|
| EXTERNALLY HEATED HOSE (EH) PACKAGES AVAILABLE | Yes                                               | Yes                                               | Yes                                                  |
| INTERNALLY HEATED HOSE (IH) PACKAGES AVAILABLE | Yes                                               | Yes                                               | Yes                                                  |
| WHIP HOSE LENGTH INCLUDED IN PACKAGES          | 3m Whip in EH packages,<br>6m Whip in IH packages | 3m Whip in EH packages,<br>6m Whip in IH packages | 6m Whip                                              |
| ITEMS INCLUDED IN SINGLE HOSE PACKAGE          | Reactor, Whip Hose,<br>1 - 15m Hose               | Reactor, Whip Hose,<br>1 - 15m Hose               | Reactor, Whip Hose,<br>1 - 15m Hose, Eng. CAN Cable  |
| ITEMS INCLUDED IN MULTI-HOSE PACKAGE           | Reactor, Whip Hose,<br>2 - 30m Hoses              | Reactor, Whip Hose,<br>2 -30m Hoses               | Reactor, Whip Hose,<br>2 - 30m Hoses, Eng. CAN Cable |



# **REACTOR 3 ELECTRIC PROPORTIONER**

# Spray with confidence

Upgrade your rig with a powerful NEW Reactor 3 proportioner, built with advanced capabilities for spray foam and polyurea applications. Reactor 3 is designed to simplify the operators job, optimize spray parameters and maximize productivity.

## **NEW ISO LUBE PUMP**

- Active ISO Lube system with peristaltic pump
- Automatic timed circulation improves TSL Life
- Reduced maintenance (No check valves)
- New larger easy-to-change ISO lube bottle

### **NEW FLUID MANIFOLD**

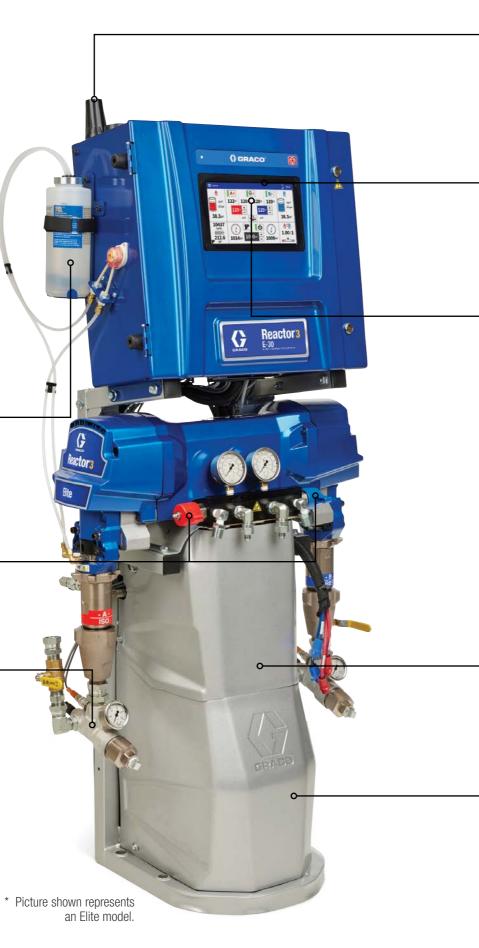
(Pro and Elite Series only)

• Redisigned with side-mounted fluid valves for easier turning and improved control

## **NEW INLET FILTERS**

(Pro and Elite Series only)

- New easy-to-maintain design
- 2X larger filter area
- Separate temperature and pressure sensors for more accurate temperature readings (Elite Series only)



## **REACTOR CONNECT**

(Pro and Elite Series only)

- · Real-time dashboard and reports via cellular connectivity
- Improved cellular antenna
- New GPS antenna
- · GPS location available in Reactor Connect

## NEW TOUCHSCREEN ADVANCED DISPLAY MODULE (ADM)

- Large new touchscreen interface
- Intuitive operation and navigation
- All spray operations from one screen

## **NEW INDEPENDENT HOSE CONTROL**

- Control A and B materials to different temperatures for improved pressure balancing
- Optimizes yield

# **NEW ADVANCED ELECTRIC DESIGN**

- Brushless motor for improved pressure/flow performance
- New Temperature Control boards for independent hose heat
- Voltage jumpers for easy changing between voltages
- Robust UL listed electrical hose connectors are color coded and keyed for error proof assembly
- New Reactor 3 exclusive: connect with Tier 4 engines for ADM engine diagnostic (Elite Series only)

# OVAL GEAR FLOW METERS (under shroud)

- (Elite Series only)
- Verifies fluid ratio
- Provides real-time ratio data:
- displayed on the ADM and Reactor Connect
- Accurate for a wide range of fluid viscosities

# **REDUCED SIZE**

- Reduced footprint provides additional room in your rig
- Compact design protects the flow meters and hose connection from being damaged in your rig



# NEW ADVANCED SOFTWARE FEATURES

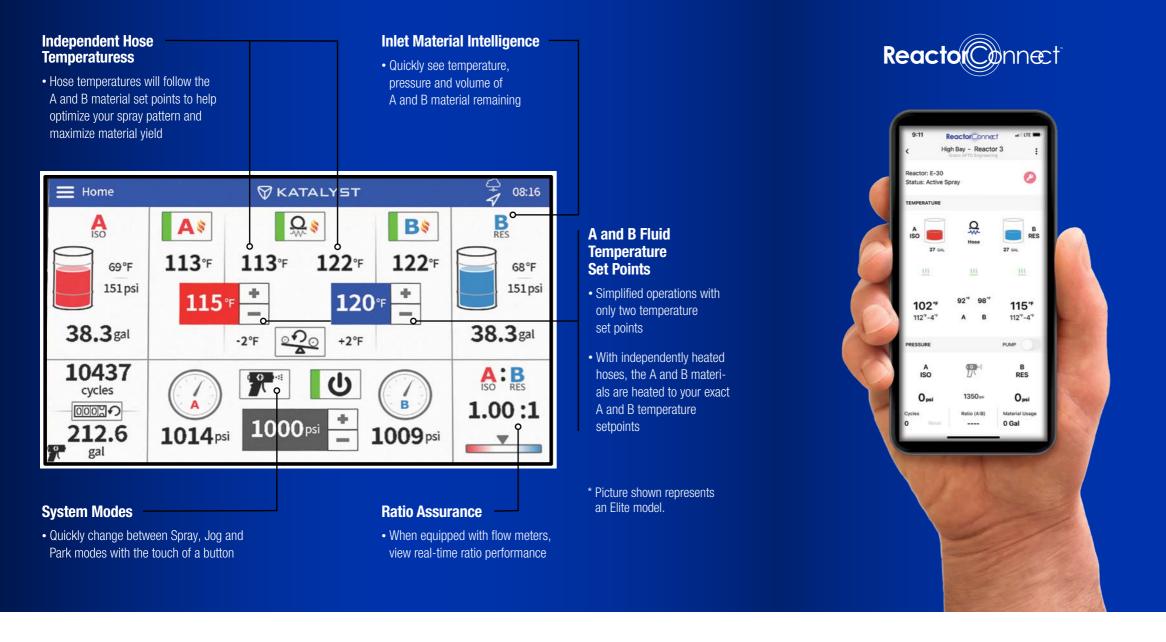
- **Katalyst:** Reactor Intelligence from drum-to-gun. System communication and control that improves performance, ratio and yield. (Requires Elite Reactor paired with Core E1 pumps)
- Auto Pressure Balance: Reactor automatically adjusts temperatures to optimize fluid pressures and maximize yield. (Pro and Elite Series only)
- **Supply Pump Shutdown:** Automatically shuts down when you run out of material. Prevents air from entering the system that can cause off-ratio issues. (Requires Core E1 pumps)
- **Smart Supply:** Automatically monitors and adjusts fluid inlet pressures to compensate for high viscosity (e.g., cold) materials to keep you spraying on ratio. (Requires Elite Reactor paired with Core E1 pumps)
- Smart Control: software that monitors inlet pressure and makes adjustments to the motor speed of the Reactor to attempt to prevent off-ratio dispensing. Especially in scenarios of high volume output and small pneumatic feed pumps. (Elite Series only)
- **Resistance Control Mode:** Accurately monitors and controls hose temperatures without the hassles of fluid sensors and RTD cables.
- Power Management: Select desired heater wattage for reduced power consumption. (Pro and Elite Series only)
- Cellular Software Updates: Automatically stay up to date with the latest Reactor software. (Requires Reactor Connect) (Pro and Elite Series only)
- Jog Countdown Timer: Input a cycle count value and have the machine run and shut off after that exact value to assist if precisely flushing the system

# **NEW TOUCHSCREEN CONTROL**

# Easier to Control and Access Information

The new larger interface provides simple touchscreen operations and makes the Reactor easy to operate. All the necessary spray information and control is on one screen, making it intuitive and easy to understand. New setup menus offer more controls than ever for owners and managers to optimize the machine for their business needs. For the sprayer/operator - the single home-screen is sufficient to operate the machine. Extra features and advanced settings can be password protected for crews and operators.

Reactor Connect is designed for both Sprayers and Owners/Managers alike. Use Reactor Connect to track ratios. receive alerts and view data directly from your smartphone. As a result, owners/managers can monitor rigs, access reports, troubleshoot issues from anywhere and get the crew back to work quickly.





# **GRACO EXPERTS BY YOUR SIDE**

Experienced graco technicians can access your Reactor system and troubleshoot issues for you remotely

# ADD YOUR DISTRIBUTOR FOR FURTHER HELP

Reactor Analytics is a great tool for analyzing machine performance and quickly diagnosing possible issues. Add your Graco equipment distributor to your Reactor Connect company so they can offer assistance.

# **REACTOR CONNECT Remote Monitoring is Always Within Reach**

# **REACTOR CONTROL SCREEN** - Reactor Connect App

- Adjust temperature and pressure points
- View drum levels
- Turn heat zones on/off
- View and reset cycle counter/material usage
- Turn system on/off
- Turn pump on/off
- Toggle between Spray, Park and Jog modes
- View ratio

# MULTI-SYSTEM DASHBOARD - Reactor Connect App

- Current Reactor status
- Daily "power on" time
- Actual "spray" time
- Daily material usage

# **ONLINE INTERFACE** - Reactor Connect Website

- Create user accounts, company profiles and users
- Assign Reactors to your accounts
- Advanced Reactor analytics
- Control access
- GPS location maps
- Automated summary reports
- Customized reporting

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# **KATALYST CONTROL FOR REACTOR 3**

# **Eliminates the Largest Causes of Off-Ratio Issues**

Katalyst, the new Reactor 3 software, provides the highest level system intelligence to optimize spray, eliminate ratio issues, improve yield, to help deliver quality results every time.

Core TPC

## **ACTIVATE KATALYST FOR** TOTAL SYSTEM INTELLIGENCE

Katalyst software ensures your system is operating utilizing the most advanced hardware and software features available, allowing even first-time sprayers to achieve professional quality results.

### **KATALYST PROVIDES FULL COMMUNICATION AND CONTROL**

- Communication with the Core E1 pumps nearly eliminates two of the largest causes of off-ratio spraying
  - Air in the fluid stream: With Katalyst the system will automatically shut you down when run out of material so air does not enter into the fluid stream
  - Improperly feeding the Reactor with material: Katalyst automatically adjusts power to the pumps to always provide optimal material feed to the Reactor. e.g., helping to eliminate feed issues with cold materials
- Communication with Xcelerator heated hoses allows for full independent A and B hose heat adjustments and the option of automatic pressure balancing for improved yield

**KATALYST** 

G

Reactors

\* Standard and Pro models can upgrade hardware to activate Katalyst System Intelligence.

 $\bigtriangledown$ 

# HOW TO **ACTIVATE KATALYST: Set-up is Simple**



2

Install Core E1 transfer pumps on your new Reactor 3 Elite proportioner

> Turn on the machine and acknowledge "Electric Transfer Pumps" when prompted.

That's it...your Katalyst software is enabled

## **IMPROVE YOUR MATERIAL YIELD USING** KATALYST

Even a 5% yield improvement can mean big savings for your business. Calculate your own savings using the calculator below:

| MATERIAL COST PER SET                                             | \$3,000  |
|-------------------------------------------------------------------|----------|
| SETS PER YEAR                                                     | 250      |
| EST. YIELD IMPROVEMENT                                            | 5%       |
| ANNUAL SAVINGS:<br>(Cost/set) x (Sets/year) x (Yield Improvement) | \$37,500 |

\* Individual yield improvement may vary.



# **CORE E1 ELECTRIC TRANSFER PUMPS**

# **Powerful, Quiet, Smart**

Get in the flow with Graco's revolutionary NEW Core electric transfer pumps; designed to optimize material supply and minimize downtime. Quieter and less expensive to operate than traditional pneumatic pumps, the new all-electric pumps can communicate with the Reactor 3 to give you a fully connected system. At the same time, reducing the air consumption in your spray rig with electric feed pumps, will allow an owner to downsize the compressor. Which will reduce the weight, footprint and maintenance cost.

# **XCELERATOR HEATED HOSES** Faster to Heat, Lighter Weight, Improved Flexibility

Graco's new Xcelerator heated hoses gives you more options and control than ever. All Xcelerator hoses are designed to provide full independent A and B temperature control. This provides more precise pressure balancing and improved material yield. New robust construction provides longer life and reduced maintenance.

# **C**•**RE**<sup>°</sup>

## **NEW SUPPLY PUMP SHUTDOWN**

Senses when a drum is empty and automatically shuts down the transfer pumps and Reactor 3 proportioner before damage occurs, including air entering the system and that can compromise ratio.

# **NEW SMART SUPPLY**

The software automatically monitors and adjusts Reactor 3 proportioner inlet pressures to optimize material feed and on-ratio performance. Maintains inlet pressure between 5,5 - 14 bar — boosting power to the transfer pump's electric motors when needed. Achieve Smart Supply when using Core E1 pumps with a Reactor 3 Elite model.



With our exclusive ProConnect technology, you can quickly disconnect the motor from the pump lower and easily transfer the pump from drum to drum.... even in low ceiling height rigs. No more having to pay more for taller rigs or having to tip the drum in order to remove the pump.



TIP: Have an extra pump lower installed on your rig to make changing drums even faster and cleaner.

### **CONNECTIONS MADE EASY!**

Connecting your motor to the lower just got as easy as 1, 2, 3.





1 Loosen T-handle

2. Open Pump Clamp 3. Slide Electric Motor to Remove





Graco's new electrical connectors are designed with the user in mind

Pin and Socket Connectors • Male/Female connectors provide a strong, reliable electric connection

2 Gasket and O-Ring Seal · Provides moisture proof electrical connection

3 Keyed Feature

Different keys on A and B connectors prevent incorrect connections



# **GRACO'S NEW INTERNAL HEATED HOSE HAS THE** SMALLEST. LIGHTEST WEIGHT CONNECTIONS IN THE INDUSTRY

The robust, compact design allows the heating element to enter/exit the fluid stream at each hose joint without adding significant size or weight.

**1** Heating Wire

· Heating wire is located in hose ID for direct material contact and quick heating

2 Wire Seal Nut/Ferrule/O-ring/Bushing

 These components allow the heating wire to transition out of fluid and provide a proper seal

## (3) Crimp Connector

· Connects the heating wire to the multi strand wire that allows the hose power to connect between hose joints







**DESIGNED FOR SPEED AND** RELIABILITY

- Fully independent A and B temperature control
- Internally & externally heated options
- Available in 15m and 30m lengths: Minimizes fluid and electrical connections
- Optimized for Resistance Control Mode: Reduces maintenance and issues with no cables or FTS sensors required

**INTERNAL HEATED HOSE** 





# **SPRAY FOAM PROPORTIONERS**



## Standard – Spray Foam Proportioners & Packages

## **REACTOR 3 E-30**

### 26R330 Reactor 3, E-30, Standard, 10kW Heat

- ESR330 Package: 15m ext heated hose, 3m whip EHR330 Package: 15m ext heated hose (qty 4), 3m whip
- ISR330 Package: 15m int heated hose, 6m whip
- Package: 30m int heated hose (qty 2), 6m whip IHR330
- FSR320 Show

## Standard – Polyurea Proportioners & Packages

# **REACTOR 3 E-XP1**

### 26R320 Reactor 3, E-XP1, Standard, 10kW Heat

- ESR320 Package: 15m ext heated hose, 3m whip
- EHR320 Package: 15m ext heated hose (gty 4), 3m whip
- ISR320 Package: 15m int heated hose, 6m whip
- IHR320 Package: 30m int heated hose (qty 2), 6m whip

# **Pro – Polyurea Proportioners & Packages**

## **REACTOR 3 E-XP1**

### Reactor 3, E-XP1, Pro, 10kW Heat 26R321

- Package: 15m ext heated hose, 13m whip ESR321
- EHR321 Package: 15m ext heated hose (gty 4), 3m whip
- ISR321 Package: 15m int heated hose, 6m whip
- IHR321 Package: 30m int heated hose (qty 2), 6m whip



# **Pro – Spray Foam Proportioners & Packages**

26R310 Reactor 3, E-20, Standard, 7kW Heat

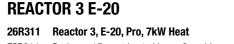
ESR310 Package: 15m ext heated hose, 3m whip

ISR310 Package: 15m int heated hose, 6m whip

EHR310 Package: 15m ext heated hose (gty 4), 3m whip

IHR310 Package: 30m int heated hose (qty 2), 6m whip

**REACTOR 3 E-20** 



ESR311 Package: 15m ext heated hose, 3m whip EHR311 Package: 15m ext heated hose (qty 4), 3m whip ISR311 Package: 15m int heated hose, 6m whip IHR311 Package: 30m int heated hose (qty 2), 6m whip

### 26R313 Reactor 3, E-20, Pro, 10kW Heat

- ESR313 Package: 15m ext heated hose, 3m whip EHR313 Package: 15m ext heated hose (qty 4), 3m whip
- ISR313 Package: 15m int heated hose, 6m whip
- IHR313 Package: 30m int heated hose (qty 2), 6m whip

# **REACTOR 3 E-30**

- 26R331 Reactor 3, E-30, Pro, 10kW Heat
- ESR331 Package: 15m ext heated hose, 3m whip
- EHR331 Package: 15m ext heated hose (qty 4), 3m whip
- Package: 15m int heated hose, 6m whip ISR331
- IHR331 Package: 30m int heated hose (qty 2), 6m whip

### Reactor 3, E-30, Pro, 15kW Heat 26R333

- ESR333 Package: 15m ext heated hose, 3m whip
- EHR333 Package: 15m ext heated hose (qty 4), 3m whip
- ISR333 Package: 15m int heated hose, 6m whip
- IHR333 Package: 30m int heated hose (qty 2), 6m whip

# Elite – Spray Foam Proportioners & Packages



ISR312 Show

# **REACTOR 3 E-20**

### 26R312 Reactor 3, E-20, Elite, 10kW Heat

- ESR312 Package: 15m ext heated hose, 6m whip, engine cable
- EHR312 Package: 15m ext heated hose (gty 4), 6m whip, engine cable
- ISR312 Package: 15m int heated hose, 6m whip, engine cable
- IHR312 Package: 30m int heated hose (qty 2), 6m whip, engine cable

# **Complete Elite Packages:**

Complete packages include Reactor Elite proportioner, Internally Heated Hoses and Core E1 Pumps

## **REACTOR 3 E-20**

CSR312 Package: Reactor E-20 Elite, 15m int heated hose, 6m whip, engine cable, Core E1 pump kit

CHR312 Package: Reactor E-20 Elite, 30m int heated hose (qty 2), 6m whip, engine cable, Core E1 pump kit

# **REACTOR 3 E-30**

- ESR332 Package: 15m ext heated hose, 6m whip, engine cable
- Package: 15m ext heated hose (qty 4), 6m whip, engine cable
- ISR332 Package: 15m int heated hose, 6m whip, engine cable



ESB321 Shown

### Elite – Polyurea Proportioners & Packages Elite

# **REACTOR 3 E-XP1**

### 26R322 Reactor 3, E-XP1, Elite, 10kW Heat

ESR322 Package: 15m ext heated hose, 6m whip, engine cable EHR322 Package: 15m ext heated hose (qty 4), 6m whip, engine Package: 15m int heated hose, 6m whip, engine cable IHR322 Package: 30m int heated hose (qty 2), 6m whip, engine of

# **Complete Elite Packages:**

Complete packages include Reactor Elite proportioner, Internally Heated Hoses and Core E1 Pumps

# **REACTOR 3 E-XP1**

- CSR322 Package: Reactor E-XP1 Elite, 15m int heated hose, 6m whip, engine cable, Core E1 pump kit
- CHR322 Package: Reactor E-XP1 Elite, 30m int heated hose (gty 2 6m whip, engine cable, Core E1 pump kit



# DON'T FORGET TO CHOOSE YOUR GUN SEPA-**RATELY WHEN ORDERING YOUR REACTOR**

Fusion<sup>®</sup> PC Gun – A Perfect Rebuild in Seconds

For more information on additional gun options, see P&A brochure



- Package: 30m int heated hose (qty 2), 6m whip, engine cable
- 26R332 Reactor 3, E-30, Elite, 15kW Heat FHR332
- IHR332



# **REACTOR 3 E-30**

- CSR332 Package: Reactor E-30 Elite, 15m int heated hose, 6m whip, engine cable, Core E1 pump kit
- CHR332 Package: Reactor E-30 Elite, 30m int heated hose (qty 2), 6m whip, engine cable, Core E1 pump kit



# **POLYUREA PROPORTIONERS**

# **REACTOR 3 E-XP2**

| 26R340 | Reactor 3, E-XP2, Standard, 15kW Heat         |
|--------|-----------------------------------------------|
| ESR340 | Package: 15m ext heated hose, 3m whip         |
| EHR340 | Package: 15m ext heated hose (qty 4), 3m whip |
| ISR340 | Package: 15m int heated hose, 6m whip         |
| IHR340 | Package: 30m int heated hose (qty 2), 6m whip |

## **REACTOR 3 E-XP2**

| 26R341 | Reactor 3, E-XP2, Pro, 15kW Heat              |
|--------|-----------------------------------------------|
| ESR341 | Package: 15m ext heated hose, 3m whip         |
| EHR341 | Package: 15m ext heated hose (qty 4), 3m whip |
| ISR341 | Package: 15m int heated hose, 6m whip         |
| IHR341 | Package: 30m int heated hose (qty 2), 6m whip |
|        |                                               |

# **REACTOR 3 E-XP2**

|       | 26R342 | Reactor 3, E-XP2, Elite, 15kW Heat                          |
|-------|--------|-------------------------------------------------------------|
|       | ESR342 | Package: 15m ext heated hose, 6m whip, engine cable         |
| cable | EHR342 | Package: 15m ext heated hose (qty 4), 6m whip, engine cable |
|       | ISR342 | Package: 15m int heated hose, 6m whip, engine cable         |
| cable | IHR342 | Package: 30m int heated hose (qty 2), 6m whip, engine cable |

# **REACTOR 3 E-XP2**

|     | CSR342 | Package: Reactor E-XP2 Elite, 15m int heated hose,<br>6m whip, engine cable, Core E1 pump kit         |
|-----|--------|-------------------------------------------------------------------------------------------------------|
| 2), | CHR342 | Package: Reactor E-XP2 Elite, 30m int heated hose (qty 2),<br>6m whip, engine cable, Core E1 pump kit |

# **REACTOR 3 HOSES**



## **HOSE – SPRAY FOAM**

| 195- | - | -  |  |
|------|---|----|--|
|      |   | 2) |  |

| 25P775 | Whip: 6.35 mm I.D. (1/4 in.), 3m, LP, 140 bar |
|--------|-----------------------------------------------|
| 25P776 | Whip: 6.35 mm I.D. (1/4 in.), 6m, LP, 140 bar |

96B101 Hose: 9.5 mm I.D. (3/8 in.), Externally heated, LP, 140 bar, 15m, Blue Mesh 96B125 Hose: 9.5 mm I.D. (3/8 in.), Externally heated, LP, 140 bar, 15m, Blue Mesh, RTD

25P434 Hose: 9.5 mm I.D. (3/8 in.), Internally heated, LP, 140 bar, 15m, Xtreme-Wrap<sup>™</sup> 25P435 Hose: 9.5 mm I.D. (3/8 in.), Internally heated, LP, 140 bar, 30m, Xtreme-Wrap<sup>™</sup>

Hose: 9.5 mm I.D. (3/8 in.), Internally heated, LP, 140 bar, 15m, Xtreme-Wrap<sup>™</sup>, RTD

25P437 25P438 Hose: 9.5 mm I.D. (3/8 in.), Internally heated, LP, 140 bar, 30m, Xtreme-Wrap<sup>™</sup>, RTD



# E1 Transfer Pump

26D004

26D005

26D006

26D277

26D000

273295

26D001

26D002

26D003

273295

25B395

18E212

18E246 18E247

18E248

255148



**T4 TRANSFER PUMPS** T4 Pump T4 PKG: two pumps, fluid hoses T4 PKG: two pumps, fluid and air hoses T4/E1: Pump Lower, Carbon Steel, (Bung adapter not included) Kit: Bung Adapter, 2 in, EZ Removal



# **HOSE – POLYUREA**

| 25P777 | Whip: 6.35 mm I.D. (1/4 in.), 3m, HP, 240 bar                                              |
|--------|--------------------------------------------------------------------------------------------|
| 25P778 | Whip: 6.35 mm I.D. (1/4 in.), 6m, HP, 240 bar                                              |
| 96B111 | Hose: 9.5 mm I.D. (3/8 in.), Externally heated, HP, 240 bar, 15m, Blue Mesh                |
| 96B145 | Hose: 9.5 mm I.D. (3/8 in.), Externally heated, HP, 240 bar, 15m, Blue Mesh, RTD           |
| 25P534 | Hose: 9.5 mm I.D. (3/8 in.), Internally heated, HP, 240 bar, 15m, Xtreme-Wrap <sup>™</sup> |
| 25P535 | Hose: 9.5 mm I.D. (3/8 in.), Internally heated, HP, 240 bar, 30m, Xtreme-Wrap <sup>™</sup> |

25P537

Hose: 9.5 mm I.D. (3/8 in.), Internally heated, HP, 240 bar, 15m, Xtreme-Wrap<sup>™</sup>, RTD

25P538 Hose: 9.5 mm I.D. (3/8 in.), Internally heated, HP, 240 bar, 30m, Xtreme-Wrap<sup>™</sup>, RTD

## HOSE ACCESSORIES

| 18E175 | Dual FTS Kit for Independedntly Heated Hoses |
|--------|----------------------------------------------|
| 18E176 | Xcelerator Xtreme Wrap 15m                   |

18E177 Xcelerator Xtreme Wrap 30m



**KITS TO UPGRADE STANDARD AND PRO MODELS** Kit: Reactor 3, Ratio Assurance Kit: Strainer, Reactor 3, Pair, Pro Kit: Strainer, Reactor 3, Pair, Elite Kit: Sensors, Inlet, Temperature, Pressure Kit: Large Recirculation Valve Set



# **REACTOR CONNECT KITS** 18E244

18E243 18E211

# ACCESSORY KITS

18F154 20A677 Kit: Reactor 3, Light Tower 20A676 18D314PKG 25T859 Kit: TSL, bottle, (1 gt) 24M174 Kit: Drum level dip sticks



# **ADD CORE E1 TRANSFER PUMPS TO ANY REACTOR 3**

A Complete System Fully Connected From Drum-to-Gun For more information on Transfer Pump options, see P&A brochure



# **REACTOR 3 ACCESSORIES**

# **CORE E1 TRANSFER PUMPS**

E1 PKG: two pumps, Transfer Pump Controller, CAN cable E1 PKG: two pumps, Transfer Pump Controller, CAN cable, fluid hoses E1 PKG: two pumps, Transfer Pump Controller, CAN cable, fluid and air hoses **TPC:** Transfer Pump Controller (TPC), Core E1, kit w. Cables T4/E1: Pump Lower, Carbon Steel, (Bung adapter not included)

Reactor Connect Kit: Var. Countries, CAT-M, GPS Reactor Connect Kit: Var. Countries, 3G, GSM, GPS Kit: R3.Remote Mount Bracket

Kit: Reactor 3. Air Manifold Kit: Reactor 3, Engine CAN, Harness ADM: Touchscreen screen protectors, 10 pack



### ABOUT GRACO

Founded in 1926, Graco is a world leader in fluid handling systems and components. Graco products move, measure, control, dispense and apply a wide range of fluids and viscous materials used in vehicle lubrication, commercial and industrial settings.

The company's success is based on its unwavering commitment to technical excellence, world-class manufacturing and unparalleled customer service. Working closely with qualified distributors, Graco offers systems, products and technology that set the quality standard in a wide range of fluid handling solutions. Graco provides equipment for spray finishing, protective coating, paint circulation, lubrication, and dispensing sealants and adhesives, along with power application equipment for the contractor industry. Graco's ongoing investment in fluid management and control will continue to provide innovative solutions to a diverse global market.

### ABOUT AEMCO

AEMCO was established in 2007 as an organization focused to increase professionalism and productivity in the arena of coating and surface preparation across the Kingdom of Saudi Arabia. Latest trends and technologies in coating industry were made available from AEMCO to our professional end users to achieve quality results and satisfaction. We started our operations in Riyadh and expanded to Central, Eastern, Western and Northern Region of the Kingdom.

## نبذة عن الشركة:

تأسست شركة إيمكو في عام ٢٠٠٧ لتكون شركة تركز على زيادة الاحترافية والإنتاجية في ميدان الطلاء وتجهيز الأسطح للدهان في المملكة العربية السعودية. وفرت شركة إيمكو أحدث أساليب التقنية في مجال تنفيذ الطلاء لعملائنا المحترفين في صناعة تنفيذ الطلاء للوصول الى نتائج مبهرة ومرضية. بدأنا عملياتنا في الرياض وتطورت لتصل الى المنطقة الوسطى، المنطقة الشرقية، المنطقة الغربية والمنطقة الشمالية من المملكة العربية السعودية.

### **AEMCO LOCATIONS**

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All written and visual data contained in this document is based on the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.



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Genuine People Genuine Spares Genuine Service